

**WITHDRAWALS FROM SAFEGUARDS
PURSUANT TO THE UK SAFEGUARDS
AGREEMENT WITH THE INTERNATIONAL
ATOMIC ENERGY AGENCY (IAEA) AND
EURATOM**

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1. The UK is a nuclear-weapon State as recognised in the Treaty on the Non-Proliferation of Nuclear Weapons (the NPT). As such, the UK's voluntary offer safeguards agreement with the International Atomic Energy Agency (the IAEA) and the European Atomic Energy Community (Euratom) allows for nuclear material to be excluded from safeguards for national security reasons. Article 14 of the agreement (the text of which is published as IAEA document INFCIRC/263) requires that the UK provides both the IAEA and Euratom with notice in advance of the withdrawal of nuclear material from the scope of the agreement. Such notifications require approval, on the basis of a national security requirement for withdrawal of the material concerned, by the DTI.

2. Civil nuclear material in the UK became subject to the safeguards requirements of the Euratom Treaty when the UK joined the European Community in 1973. Although the Treaty provides for the exclusion from safeguards of material for defence requirements, the definition and full implementation of the detailed arrangements to be adopted in situations where UK nuclear installations handled both civil (safeguarded) and military (unsafeguarded) material took some time. In addition, prior to entry-into-force of the INFCIRC/263 agreement in August 1978, there was no requirement to seek approval from or notify DTI in the event that nuclear material was withdrawn from Euratom Treaty safeguards. For these reasons, reliable records for withdrawals during the period 1973-1978 are not available.

3. The segregation of civil and military material has been steadily improved (both during processing and for material in storage). As was announced to Parliament at the time, the simultaneous processing of material from civil reactors with that from military reactors ('co-processing') was ended in 1986. Prior to that, safeguards reports on the flows and inventories of civil material subject to co-processing arrangements were provided to the competent authorities, and the information available to DTI is that there was no net flow of material between civil and military activities under the co-processing regime. More recently, in August 1996, the reactors at Calder Hall were brought under safeguards and the announcement of the outcome of the Strategic Defence Review (SDR) in July 1998 included a commitment that all future planned reprocessing in the UK would take place under safeguards. In fact, all reprocessing in the UK since March 1996 has been performed under Euratom safeguards and been subject to the terms of the INFCIRC/263 safeguards agreement.

4. The attached table contains information on the withdrawal of nuclear material from safeguards pursuant to the INFCIRC/263 agreement, i.e. on advance notifications for withdrawal approved since the agreement entered force in August 1978. As is evident from the tabulated information, application of the INFCIRC/263 advance notification procedures has developed since 1978. Some of the early advance notifications provided to DTI covered more than one type of nuclear material (e.g. both plutonium and uranium) and/or a number of instances of withdrawals over a period of time. In addition, although the requirements of INFCIRC/263 apply only to civil nuclear material at UK nuclear facilities (the term 'facility' being defined in standard safeguards terms in the agreement itself), DTI practice since the late 1980s has been to require all UK operators reporting holdings of civil nuclear material (i.e. whether or not the location concerned satisfies the safeguards definition of facility) to notify and seek DTI approval before withdrawing material from safeguards.

5. The tabulated information shows that:

- a) since the INFCIRC/263 agreement entered force in August 1978, more than two thirds of all withdrawal notifications have related to temporary transfers of material^a;
- b) since August 1978 there have been only 11 withdrawal notifications for plutonium in more than gram quantities. In each of these cases the withdrawal was part of a transaction which did not involve the net transfer of plutonium from safeguards^b;
- c) over the same period there have been only 8 withdrawal notifications for high enriched uranium (HEU) other than for those involving either gram quantities or the temporary transfer of material^c;
- d) excluding the return of military-origin material from safeguarded facilities and activities, notifications since August 1978 for the permanent withdrawal from safeguards of plutonium and HEU have involved a total of less than 10 grams plutonium and about one kilogram of HEU; and
- e) numbers of withdrawal notifications have declined significantly from a peak in the mid-1980s, and those withdrawals that have taken place in recent years comprised small quantities of material for use in instrument calibration or radiation detectors, or as analytical tracers or radiological shielding (i.e. withdrawals of the kind described in announcement of the SDR).

- ^a for example, for use as fuel in reactors operated outside safeguards, for R&D at reactors operated outside safeguards or for other processing at plants operated outside safeguards or, where depleted uranium was concerned, after its temporary processing at safeguarded facilities.
- ^b examples include, the temporary transfer of plutonium for processing in a plant operated outside safeguards, the return of plutonium temporarily brought into safeguards (e.g. for use in civil R&D activities), and inadvertent feed to an unsafeguarded plant - subsequently balanced by bringing an equivalent amount of plutonium into safeguards.
- ^c temporary transfers of HEU have involved material for use as fuel or for experimental purposes at reactors operated outside safeguards. The 8 exceptions have concerned either the withdrawal of HEU (approximately 1kg in total) for use in development work outside safeguards or the return of material temporarily brought into safeguards.

Table: Summary of Notifications of Withdrawals from Safeguards (1978-1999)

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
1999	<p>5 notifications involving plutonium (Pu), mg quantities</p> <p>5 notifications involving high enriched uranium (HEU)³, total ~11g</p> <p>3 notifications involving depleted natural and low enriched uranium (DNLEU), total ~10kg</p> <p>3 notifications involving Th, sub-gram quantities</p>	<p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (2 from NPL Teddington, 2 from Nycomed-Amersham and 1 from UKAEA Harwell)</p> <p>material contained in radiation detectors² (from Centronics Ltd)</p> <p>1 for material for use as radiological shielding, 1 for material contained in a radiation detector² and 1 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (1 from Centronics Ltd, 1 from NPL Teddington and 1 from UKAEA Harwell)</p> <p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from NPL Teddington)</p>
1998	<p>1 notification involving Pu, µg quantity</p> <p>1 notification involving Th, µg quantity</p>	<p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from Nycomed-Amersham)</p> <p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from Nycomed-Amersham)</p>

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
1997	<p>2 notifications involving DNLEU, total ~50kg</p> <p>1 notification involving U-233, µg quantity</p> <p>1 notification involving Th, ~1g</p>	<p>material for use as radiological shielding (1 from Amersham and 1 from RSL Equipment Ltd)</p> <p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from NPL Teddington)</p>
1996	<p>2 notifications involving Pu, mg quantities</p> <p>1 notification involving DNLEU, sub-gram quantity</p> <p>1 notification involving Th, ~35g total</p>	<p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>material contained in a radiation detector² (from Centronics Ltd)</p> <p>material to be used in development work outside safeguards⁴ (from UKAEA Harwell)</p>
1995	<p>1 notification involving DNLEU, total ~20kg</p>	<p>material for use as radiological shielding (from Amersham)</p>
1994	<p>1 notification involving Pu, mg quantity</p>	<p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p>

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
	<p>3 notifications involving DNLEU, total ~34kg</p> <p>1 notification involving Th, ~4g</p>	<p>1 for material for use as radiological shielding and 2 for material for use in development work outside safeguards⁴ (1 from Amersham, 1 from UKAEA Harwell and 1 from the Berkeley Technology Centre)</p> <p>material to be used in development work outside safeguards⁴ (from UKAEA Harwell)</p>
1993	2 notifications involving DNLEU, total ~16g	material for use in instrument calibration ² (from Amersham)
1992	<p>2 notifications involving Pu, µg quantities</p> <p>6 notifications involving DNLEU, total ~6t</p>	<p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>4 for material for use in instrument calibration², 1 for material for the fabrication of fuel for the Calder Hall and Chapelcross reactors⁵ and 1 for material for use as radiological shielding (5 from Amersham, 1 from BNFL Springfields)</p>
1991	<p>1 notification involving Pu, mg quantity</p> <p>14 notifications involving DNLEU, total ~64t</p>	<p>Material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>9 for the return of material following its processing at a safeguarded facility⁶, 2 for material for use in instrument calibration², 1 for material for use as radiological shielding and 2 for material to</p>

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
		be used in other activities (e.g. development work) outside safeguards ⁴ (9 from CSW Engineering, 3 from Amersham, 1 from BNFL Springfields and 1 from BNFL Capenhurst)
1990	<p>2 notifications involving Pu, ~3g total</p> <p>2 notifications involving HEU, total ~1.6kg</p> <p>16 notifications involving DNLEU, total ~300t</p> <p>1 notification involving Th, µg quantity</p>	<p>Material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>Temporary withdrawal of fuel for the DIDO reactor⁷ (from UKAEA Harwell)</p> <p>8 for the return of material following its processing at a safeguarded facility⁶, 4 for material for use as radiological shielding, 2 for material for use in instrument calibration², 1 for material for the fabrication of fuel for the Calder Hall and Chapelcross reactors⁵ and 1 for material to be used in other activities (e.g. development work) outside safeguards⁴ (8 from CSW Engineering, 6 from Amersham, 1 from BNFL Springfields and 1 from BNFL Capenhurst)</p> <p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p>
1989	<p>2 notifications involving Pu, mg quantities</p> <p>11 notifications involving HEU, total ~15kg</p>	<p>Material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>Temporary withdrawal of fuel for the DIDO reactor⁷ (from UKAEA Harwell)</p>

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
	<p>20 notifications involving DNLEU, total ~36t</p> <p>1 notification involving U-233, µg quantity</p> <p>1 notification involving Th, µg quantity</p>	<p>18 for the return of material following its processing at a safeguarded facility⁶, 1 for temporary handling/processing of material at a plant operated outside safeguards⁸ and 1 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (18 from CSW Engineering, 1 from BNFL Capenhurst and 1 from UKAEA Harwell)</p> <p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p>
1988	<p>4 notifications involving Pu, mg quantities</p> <p>12 notifications involving HEU, total ~18kg</p> <p>16 notifications involving DNLEU, total ~730kg</p>	<p>Material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>Temporary withdrawal of fuel for the DIDO reactor⁷ (from UKAEA Harwell)</p> <p>14 for the return of material following its processing at a safeguarded facility⁶ and 2 for material to be used in other activities (e.g. development work) outside safeguards⁴ (12 from CSW Engineering, 2 from UKAEA Winfrith, 1 from UKAEA Springfields and 1 from UKAEA Harwell)</p>
1987	5 notifications involving Pu, total ~1.5kg	3 for temporary handling/ processing of material at a plant operated outside safeguards ⁸ and 2 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
	<p>16 notifications involving HEU, total ~17kg</p> <p>29 notifications involving DNLEU, total ~2t</p>	<p>calibration)² (3 from BNFL Sellafield and 2 from UKAEA Harwel)</p> <p>temporary withdrawal of fuel for the DIDO reactor⁷ (from UKAEA Harwell)</p> <p>27 for the return of material following its processing at a safeguarded facility⁶, 1 for temporary withdrawal of material for handling/processing at a plant operated outside safeguards⁸ and 1 for material to be used in other activities (e.g. development work) outside safeguards⁴ (27 from CSW Engineering, 1 from UKAEA Springfields and 1 from BNFL Sellafield)</p>
1986	<p>3 notifications involving Pu, total ~28kg</p> <p>15 notifications involving HEU, total ~22kg</p> <p>24 notifications involving DNLEU, total ~490kg</p>	<p>1 for the return of material following its use for civil R&D at a safeguarded facility⁹, 1 for material inadvertently fed to a plant operated outside safeguards (an equivalent amount of plutonium was brought into safeguards to compensate) and 1 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (2 from BNFL Sellafield and 1 from UKAEA Harwell)</p> <p>for temporary withdrawal of fuel for the DIDO, HORACE and HERALD reactors⁷ (13 from UKAEA Harwell and 2 from UKAEA Dounreay)</p> <p>the return of material following its processing at a safeguarded facility⁶ (from CSW Engineering)</p>

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
1985	<p>4 notifications involving Pu, total ~1g</p> <p>17 notifications involving HEU, total ~22kg</p> <p>31 notifications involving DNLEU, total ~720kg</p>	<p>2 for temporary withdrawal of material for irradiation at the VIPER reactor¹⁰ and 2 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (from UKAEA Harwell)</p> <p>15 for temporary withdrawal of fuel for the DIDO, HORACE and HERALD reactors⁷ and 2 for temporary withdrawal of material for irradiation at the VIPER reactor¹⁰ (15 from UKAEA Harwell and 2 from UKAEA Dounreay)</p> <p>24 for the return of material following its processing at a safeguarded facility⁶, 5 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² and 2 for material to be used in other activities (e.g. development work) outside safeguards⁴ (22 from CSW Engineering, 5 from BNFL Capenhurst, 2 from UKAEA Harwell, 1 from BNFL Springfields and 1 from UKAEA Springfields)</p>
1984	<p>8 notifications involving Pu, total ~4g</p> <p>22 notifications involving HEU, total ~20kg</p> <p>48 notifications involving DNLEU, total ~34t</p>	<p>for temporary withdrawal of material for irradiation at the VIPER reactor¹⁰ (from UKAEA Harwell)</p> <p>14 for temporary withdrawal of fuel for the DIDO reactor⁷ and 8 for temporary withdrawal of material for irradiation at the VIPER reactor¹⁰ (from UKAEA Harwell)</p> <p>33 for the return of material following its processing at a safeguarded facility⁶, 2 for temporary handling/processing of material at a plant operated outside safeguards⁸, 2 for material for the fabrication of fuel for the Calder Hall and Chapelcross reactors⁵, 2 for material for civil R&D at establishments operated outside safeguards, 2 for material to be used for analytical purposes (e.g.</p>

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
	1 notification involving Th, mg quantities	<p>samples, standards/tracers and/or in instrument calibration)² and 7 for material to be used in other activities (e.g. development work) outside safeguards⁴ (31 from CSW Engineering, 5 from BNFL Springfields, 5 from BNFL Capenhurst, 3 from UKAEA Harwell, 3 from UKAEA Springfields and 1 from UKAEA Winfrith)</p> <p>material for R&D at a defence establishment (from UKAEA Harwell)</p>
1983	<p>8 notifications involving Pu, total ~6g</p> <p>26 notifications involving HEU, total ~27kg</p> <p>43 notifications involving DNLEU, total ~107t</p>	<p>temporary withdrawal of material for irradiation at the VIPER reactor¹⁰ (from UKAEA Harwell)</p> <p>18 for temporary withdrawal of fuel for the DIDO, HORACE and HERALD reactors⁷ and 8 for temporary withdrawal of material for irradiation at the VIPER reactor¹⁰ (23 from UKAEA Harwell and 3 from UKAEA Dounreay)</p> <p>17 for the return of material following its processing at a safeguarded facility⁶, 11 for material for the fabrication of fuel for the Calder Hall and Chapelcross reactors⁵, 6 for temporary handling/processing of material in a plant operated outside safeguards⁸, 1 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² and 8 for material to be used in other activities (e.g. development work) outside safeguards⁴ (21 from BNFL Springfields, 15 from CSW Engineering, 4 from UKAEA Winfrith, 2 from BNFL Capenhurst and 1 from UKAEA Harwell)</p>

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
1982	<p>6 notifications involving Pu, total ~6g</p> <p>23 notifications involving HEU, total ~23kg</p> <p>19 notifications involving DNLEU, total ~1460t</p>	<p>for temporary withdrawal of material for irradiation at the VIPER reactor¹⁰ (from UKAEA Harwell)</p> <p>16 for temporary withdrawal of fuel for the DIDO reactor⁷, 6 for temporary withdrawal of material for irradiation at the DIDO and VIPER reactors¹⁰ and 1 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)² (22 from UKAEA Harwell and 1 from BNFL Capenhurst)</p> <p>8 for the return of material following its processing or handling at a safeguarded facility⁶, 4 for material to be used for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)², 3 for depleted uranium (DU) feedstock for the Capenhurst gas diffusion plant¹¹, 1 for temporary handling/processing of material at a plant operated outside safeguards⁸ and 3 for material to be used in other activities (e.g. development work) outside safeguards⁴ (16 from BNFL Springfields and 3 from BNFL Capenhurst)</p>
1981	<p>10 notifications involving Pu, total ~24g</p> <p>25 notifications involving HEU, total ~39kg</p> <p>42 notifications involving DNLEU, total ~1460t</p>	<p>temporary withdrawal of material for irradiation at the DIDO and VIPER reactors¹⁰ (from UKAEA Harwell)</p> <p>16 for temporary withdrawal of fuel for the DIDO, HERALD and HORACE reactors⁷, 8 for temporary withdrawal of material for irradiation at the DIDO and VIPER reactors¹⁰ and 1 for material to be used in other activities (e.g. development work) outside safeguards⁴ (23 from UKAEA Harwell, 1 from UKAEA Dounreay and 1 from UKAEA Springfields)</p> <p>24 for the return of material following its handling or processing at a safeguarded facility⁶, 7 for temporary withdrawal of material for irradiation at the DIDO reactor¹⁰, 4 for material to be used</p>

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
	1 notification involving thorium (Th), ~1g	<p>for analytical purposes (e.g. samples, standards/tracers and/or in instrument calibration)², 2 for DU feedstock for the Capenhurst gas diffusion plant¹¹, 1 for temporary handling/processing of material at a plant operated outside safeguards⁸ and 4 for material to be used in other activities (e.g. development work) outside safeguards⁴ (30 from BNFL Springfields, 9 from UKAEA Harwell, 2 from BNFL Capenhurst and 1 from UKAEA Springfields)</p> <p>temporary withdrawal of material for irradiation at the DIDO reactor¹⁰ (from UKAEA Harwell)</p>
1980	<p>12 notifications involving Pu, total ~17kg</p> <p>16 notifications involving HEU, total ~26kg</p> <p>11 notifications involving DNLEU, total ~1230t</p>	<p>9 for temporary withdrawal of material for irradiation at the DIDO and VIPER reactors¹⁰ and 3 for the return of material following its use in the course of civil R&D at a safeguarded facility⁹ (9 from UKAEA Harwell, 2 from BNFL Sellafield and 1 from UKAEA Winfrith)</p> <p>14 for temporary withdrawal of fuel for the DIDO reactor⁷ and 2 for temporary withdrawal of material for irradiation at the DIDO and VIPER reactors¹⁰ (from UKAEA Harwell)</p> <p>8 for temporary withdrawal of material for irradiation at the DIDO reactor¹⁰, 1 for DU feedstock for the Capenhurst gas diffusion plant¹¹, 1 for temporary handling/processing of material at a plant operated outside safeguards⁸ and 1 for the return of material temporarily brought into safeguards (9 from UKAEA Harwell, 1 from BNFL Springfields and 1 from BNFL Capenhurst)</p>
1979	3 notifications involving Pu, total ~90g	2 for the return of material temporarily brought into safeguards, 1 for temporary withdrawal of material for irradiation at the DIDO reactor ¹⁰ (each from the UKAEA Harwell facility)

Year	Number of withdrawal notifications (by type of nuclear material involved) ¹	Reason for withdrawal
	<p>12 notifications involving HEU, total ~12kg</p> <p>14 notifications involving DNLEU, total ~1700t</p>	<p>4 for temporary withdrawal of fuel for the DIDO reactor⁷, 4 for material to be used in other activities (e.g. development work) outside safeguards⁴, 3 for the return of material temporarily brought into safeguards and 1 for temporary withdrawal of material for irradiation at the DIDO reactor¹⁰ (8 from UKAEA Harwell and 4 from UKAEA Springfields)</p> <p>7 for material to be used in activities such as development work performed outside safeguards⁴, 4 for the return of material temporarily brought into safeguards, 1 for DU feedstock for the Capenhurst gas diffusion plant¹¹, 1 for temporary handling/processing of material in a plant operated outside safeguards⁸ and 1 for temporary withdrawal of material for irradiation at the DIDO reactor¹⁰ (10 from BNFL Springfields, 3 from UKAEA Harwell and 1 from BNFL Capenhurst)</p>
1978	4 notifications involving DU, total ~60t	material transferred to a defence establishment following processing to convert it from uranium hexafluoride to uranium metal at the BNFL Springfields facility

1 the tabulated information covers advance notifications of withdrawal approved by DTI and which resulted in the eventual withdrawal of nuclear material from safeguards - notifications to DTI which were subsequently cancelled (i.e. did not result in the withdrawal of material) have not been included. It should also be noted that procedures during the early years of INFCIRC/263 implementation were such that a single advance notification was sometimes used to cover more than one type of nuclear material (e.g. both plutonium and uranium) and/or a number of instances of withdrawal over a period of time.

2 there are no facilities outside safeguards which manufacture material in such quantities and forms, and defence establishment requirements for these commercially available specialist materials have therefore been met by purchase from civil operators.

3 high enriched uranium (HEU) is uranium enriched to 20% uranium-235 or more.

4 small amounts of material from civil research facilities for use in a variety of other R&D military-related projects at defence establishments (e.g. from UKAEA Springfields for development work on behalf of MOD - some of which material was subsequently returned to safeguards, from BNFL Springfields for laser-related R&D, and for work in respect of conventional munitions/armour and other non-nuclear applications).

5 the Calder Hall and Chapelcross reactors were operated outside safeguards so that they were available to produce materials for defence purposes. The Calder Hall reactors were however brought into safeguards in 1996.

6 for example, DU residues returned from BNFL Springfields to the Capenhurst gas diffusion plant, DU metal returned to defence establishments following its machining at civil facilities such as CSW Engineering Ltd

7 the DIDO, HERALD and HORACE reactors were operated outside safeguards. Fuel for the reactors was fabricated under safeguards, withdrawn for use in the reactors and then brought back into safeguards following its removal from the reactors.

8 for example, in the course of refurbishment of uranium hexafluoride containers at a plant operated outside of safeguards, or for calcination of Pu in a furnace operated outside safeguards.

9 (part) return of Calder Hall/Chapelcross origin material which had been brought into safeguards for use in civil R&D programmes (e.g. at the Winfrith ZEBRA facility).

10 samples of material from civil R&D projects concerned with the UK fast reactor programme were temporarily withdrawn from safeguards whilst being irradiated in the DIDO, HERALD and VIPER research reactors.

11 the Capenhurst diffusion plant was operated outside safeguards to produce enriched uranium for defence purposes but was also used for the production of LEU for the fabrication of fuel for civil AGR reactors. Such production involved the withdrawal of DU feedstock from safeguards, although LEU product and DU tails from it were subsequently brought back into safeguards.

